

## Claims

1. A quantum-dot LED comprising:  
a substrate;  
5 a n-type semiconductor layer formed on the substrate;  
an insulator layer formed on the n-type semiconductor  
layer and provided with a plurality of holes;  
quantum dots formed by filling the holes; and  
a p-type semiconductor layer formed on the insulator  
10 layer in which the quantum dots are formed.
2. A quantum-dot LED comprising:  
a substrate;  
a n-type semiconductor layer formed on the substrate;  
15 a first insulator layer formed on the n-type  
semiconductor layer and provided with a plurality of holes;  
quantum dots formed by filling the holes;  
a barrier layer formed on the first insulator layer in  
which the quantum dots are formed;  
20 a second insulator layer formed on the barrier layer  
and provided with holes and quantum dots like the first  
insulator layer;  
a p-type semiconductor layer formed on the second  
insulator layer.
- 25 3. The quantum-dot LED according to claim 2, wherein  
the first and second insulator layers formed interposing the  
barrier layer therebetween has a multi-layer structure.
- 30 4. The quantum-dot LED according to claim 2 or 3,  
wherein the barrier layer is of one selected from the group  
consisting of GaN, GaAs and GaP.
- 35 5. The quantum-dot LED according to claim 1 or 2,  
wherein the holes are a nano-hole.

6. The quantum-dot LED according to claim 1 or 2, wherein the holes have a size range of 1 nanometer to 100 nanometers.

5 7. The quantum-dot LED according to claim 1 or 2, wherein the quantum dots are formed from one selected from the group consisting of InGaN, InGaAs and InGaP.

8. The quantum-dot LED according to claim 1 or 2, wherein the quantum dots comprise an upper surface being in contact with the p-type semiconductor layer, and a lower surface being in contact with the n-type semiconductor layer.

9. The quantum-dot LED according to claim 1 or 2, wherein the size and/or density of the holes are/is determined by deposition time of the insulator layer.

10. A method for fabricating a quantum-dot LED, the method comprising the steps of:

20 forming a n-type semiconductor layer on a substrate;  
depositing a first insulator layer having first holes on the n-type semiconductor layer;  
filling the first holes of the first insulator layer to form first quantum dots; and  
25 depositing a p-type semiconductor layer on the first insulator layer in which the quantum dots are formed.

11. The method according to claim 10, further comprising the steps of:

30 (a) after the step of forming the quantum dots, forming a barrier layer on the insulator layer in which the quantum dots are formed;  
(b) forming a second insulator layer having second holes on the barrier layer; and  
35 (c) filling the second hole of the second insulator layer to form second quantum dots,

wherein the steps (a), (b) and (c) are repeated at least once.

5        12. The method according to claim 10 or 11, wherein in the step of depositing the insulator layers, the size and/or density are/is determined by deposition time of the insulator layer.